

## SCH120M Heavy-Duty Encoder



Scancon's **SCH120M** Encoder is designed for severe duty applications where performance is critical. Rugged and reliable, it is the encoder of choice for motor and drive applications operating in rough environmental conditions.

- Encoder Body - 120 mm length
- IP 66 (~ Nema 6) Environmental Protection; electronics are fully encapsulated and are potted.
- Built-in Transient Suppression Module and Status LED

### Technical Specifications

#### Electrical

|  |  |
|--|--|
| <b>Code</b>  | Incremental Magnetic   |
| <b>Resolution</b>  | See Table 1  |
| <b>Supply Voltage</b>  | 5 V or 9 to 30 V   |
| <b>Current Consumption</b>   | 60 mA max. (no load)   |
| <b>Supply Voltage and Output Specifications for various Output Standards</b> | TTL: $V_{sup} = 5V \pm 5\%$ and 5L<br>$V_{high} \geq 4.2V @ I_{out} = -16 \text{ mA}$<br>$V_{low} \leq 0.5V @ I_{out} = 16 \text{ mA}$<br>RS422: $V_{sup} = 5V \pm 5\%$ and 5L<br>Min. differential load ( $Z_o$ ): 100 $\Omega$<br>$V_{diff.} \geq 3.4V @ Z_o = 100 \Omega$<br>$V_{high} \geq 4.3V @ Z_o = 100 \Omega$<br>$V_{low} \leq 0.9V @ Z_o = 100 \Omega$<br>HTL & $V_{sup} \geq 9V$ to 30V<br>HCHTL: $V_{high} \geq V_{sup} - 1.2V @ I_{out} = -20 \text{ mA}$<br>$V_{low} \leq 1.0V @ I_{out} = 20 \text{ mA}$ |
| <b>Output Current</b>  | 60 mA max. load per output channel   |
| <b>Output Frequency</b>  | 200 kHz max. – depending on cable length   |
| <b>Output Format</b>   | Two channels (A, B) in quadrature with Index (Z) and Complementary outputs   |
| <b>Output Phase Sense</b>  | A leads B clockwise (CW)   |
| <b>Index</b>   | Gated with Channels A & B high; 1/4 cycle  |
| <b>Outputs</b>   | iC – DL Line Driver: MT, MS, and 5L<br>OL7272 Line Driver: 3MS   |
| <b>Electrical Protection</b>   | Output short circuit, reverse polarity and transient surge protected (built-in module)<br>Miswiring safe (except 3MS output)   |
| <b>Noise Immunity</b>  | Tested to EN61000-6-2 : 2005 and EN61000-6-3 : 2007 for EMC  |
| <b>Output Connections</b>  | See Table 2  |

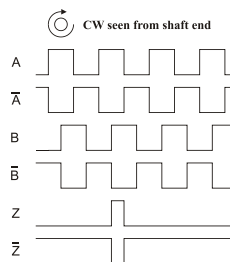
#### Environmental

|                         |  |
|-------------------------|--|
| <b>Operating Temp.</b>  | 3MS output $-40^\circ$ to $+105^\circ \text{ C}$<br>CG1 & CG2 $-40^\circ$ to $+105^\circ \text{ C}$<br>Cable & M23 $-40^\circ$ to $+115^\circ \text{ C}$ |
| <b>Storage Temp.</b>    | $-40^\circ$ to $+105^\circ \text{ C}$  |
| <b>Shock</b>            | 100 G @ 11 ms  |
| <b>Vibration</b>        | 10 G @ 10-2000 Hz  |
| <b>Bump</b>             | 10 G @ 16 ms<br>(1000 x 3 axis)  |
| <b>Humidity</b>         | 98 % RH<br>without condensation  |
| <b>Enclosure Rating</b> | IP 66 / Nema 6 (approx.)   |

#### Mechanical

|                               |   |
|-------------------------------|---|
| <b>Material</b>               | Housing: Aluminum<br>Cap: Aluminum<br>Rotor: Aluminum                   |
| <b>Weight</b>                 | Encoder: Approx. 900 gr (1.98 lbs)                                      |
| <b>Shaft Speed</b>            | 6,000 rpm max. continuous   |
| <b>Acceleration</b>           | 10,000 rpm / sec.   |
| <b>Mass Moment of Inertia</b> | 750 g-cm <sup>2</sup> (10.6 x 10 <sup>-3</sup> oz-in-sec <sup>2</sup> ) |

#### Output Waveform



|                            |                  |
|----------------------------|------------------|
| Channel tolerance          | 180 e° +/- 36 e° |
| Phase difference tolerance | 90 e° +/- 18 e°  |
| Z channel tolerance        | 90 e° +/- 18 e°  |

**Table 1. Disk Resolutions (pulses per revolution)**

|      |      |      |      |      |      |
|------|------|------|------|------|------|
| 50   | 500  | 512  | 746  | 800  | 1000 |
| 1024 | 1250 | 1600 | 2000 | 2048 | 2500 |
| 3072 | 4096 | 8192 |      |      |      |

Note: Any resolution from 1 to 10,000 ppr may be ordered

#### Diagnostics

| LED Indicator | Alarm Output | Fault                    |
|---------------|--------------|--------------------------|
| Green         | High         | Unit is ok – no faults   |
| Orange        | Constant Low | Rotor (wheel) misaligned |
| Red           | Constant Low | Fatal error              |

For more information refer to:  
 SCH120M Error Protection & Detection document

### Ordering Code

SCH120M -    -    -    - 00 - 66 -   

1                      2                      3a                      3b                      4                      5

1. **Resolution**  
 See Table 1.

2. **Output**  
 HTL 9 to 30V ..... MS  
 HCHTL 9 to 30V (long cable runs) ..... 3MS\*  
 TTL and RS422 5V in / 5V out ..... MT  
 TTL and RS422 9 to 30V in / 5V out ..... 5L

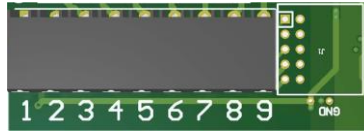
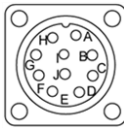
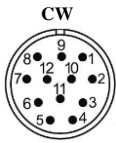
3. **Hollow Shaft Dia. x Length** **3a** **3b**  
 1 inch (25.4 mm) ..... 01 - 00  
 1 1/8 inch (25.57 mm) ..... 02 - 00  
 15/16 inch (23.81 mm) ..... 03 - 00  
 5/8 inch (15.87 mm) ..... 04 - 00  
 7/8 inch (22.22 mm) ..... 05 - 00

4. **Environmental Protection**  
 IP 66 ..... 66

5. **Output Connection Options**  
**Connectors**  
 M23 12-pin clockwise pins ..... C12  
 MIL 10-pin clockwise pins ..... C10  
**Cable Glands (remove End Cap to attach cable)**  
 M20 for  $\phi$  08 – 11 mm cable ..... CG1  
 M20 for  $\phi$  11 – 14 mm cable ..... CG2

\* Not Miswiring Protected

**Table 2. Output Connection Options**



Remove End Cap to attach wires to Terminal Block located on PCB

| M23 Connector<br>12 pins |         | MIL Connector<br>10 pins |         |
|--------------------------|---------|--------------------------|---------|
| Pin                      | Channel | Pin                      | Channel |
| 1                        | B -     | A                        | A       |
| 2                        | NC      | B                        | B       |
| 3                        | Z       | C                        | Z       |
| 4                        | Z -     | D                        | Vsup    |
| 5                        | A       | E                        | Error   |
| 6                        | A -     | F                        | GND     |
| 7                        | NC      | G                        | NC      |
| 8                        | B       | H                        | A -     |
| 9                        | NC      | I                        | B -     |
| 10                       | GND     | J                        | Z -     |
| 11                       | Error   |                          |         |
| 12                       | Vsup    |                          |         |

GND = Circuit Ground

| Terminal Block |         |
|----------------|---------|
| Terminal       | Channel |
| 1              | Vsup    |
| 2              | GND     |
| 3              | Z       |
| 4              | Z -     |
| 5              | B       |
| 6              | B -     |
| 7              | A       |
| 8              | A -     |
| 9              | Error   |

GND = Circuit Ground

Use Red Cable Shoe for Shield Connection

All Output Connections shown are for Differential Output (A, B, Z and Complements).

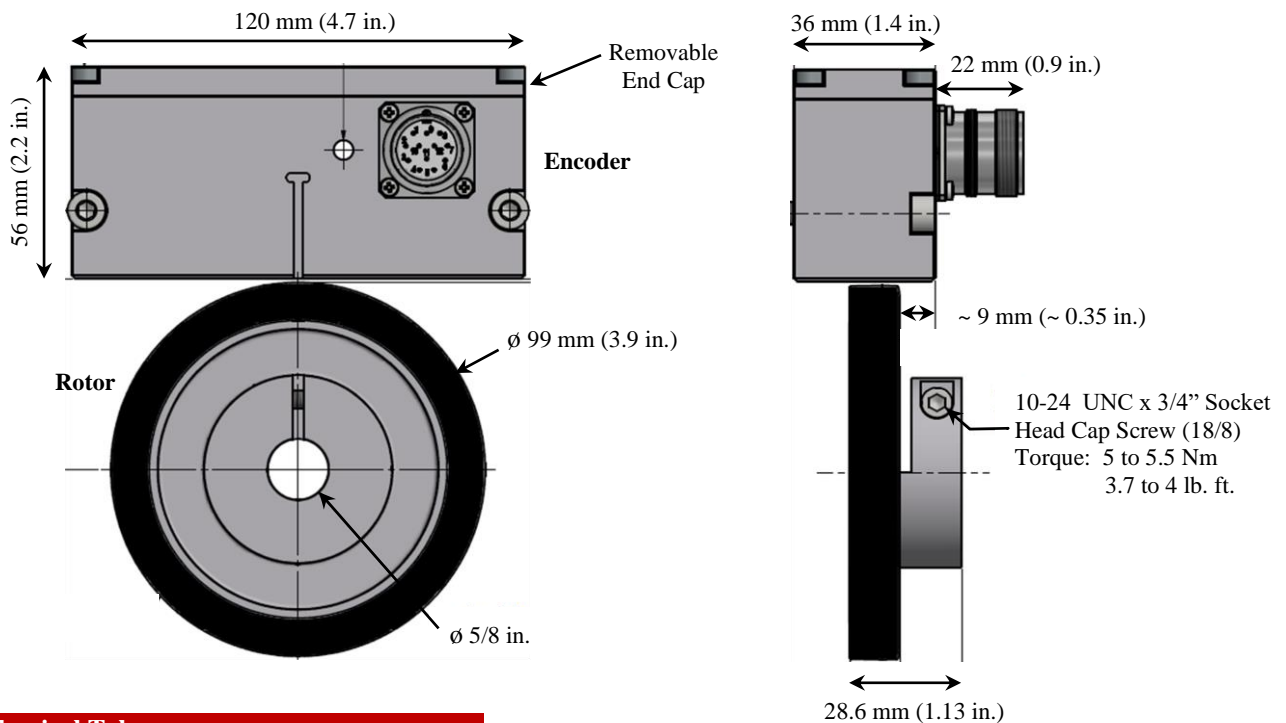
If a Standard (Single-ended) Output is required, the customer should not attach the wires for the Complementary Outputs (A-, B- & Z-).

**Maximum Cable Length**

- MS Output : 30 m @ 150 kHz
- 3MS Output : 200 m @ 150 kHz
- MT Output : 100 m @ 150 kHz
- 5L Output : 100 m @ 150 kHz

Connect Cable Shield to Mating Connector Housing

**Technical Drawings**



**Mechanical Tolerances**

|  |   |
|--|---|
| <b>Rotor Hollow Shaft (ISO tolerance):</b><br>Hollow bore $\phi > 10$ mm to $\leq 18$ mm<br>Hollow bore $\phi > 18$ mm to $\leq 30$ mm | ISO 286-2 ANSI B4.2<br>H7 (+0 / +0.018 mm)<br>H7 (+0 / +0.021 mm) |
| <b>Shaft (recommended ISO tolerance):</b><br>Shaft $\phi > 10$ mm to $\leq 18$ mm<br>Shaft $\phi > 18$ mm to $\leq 30$ mm              | ISO 286-2 ANSI B4.2<br>h7 (-0 / -0.018 mm)<br>h7 (-0 / -0.021 mm) |
| <b>Shaft Runout (TIR) (recommended):</b>   | + / - 0.1 mm (0.004 in.)  |

Optimal Rotor / Encoder Gap  
1.0 +/- 0.5 mm (.039 +/- .02 in.)

An easy-to-use mounting tool is provided to ensure proper placement of the rotor

## Status LED / Error Output



The SCH120M is equipped with a Status LED and an Error Output. The Error Output is low (connected to GND) when activated and floating when not activated. The electrical specifications for the Error Output are:

|                      |                           |
|----------------------|---------------------------|
| Output Type:         | Open Collector – NPN type |
| Pull Down Current:   | 1 A max.                  |
| Voltage over Output: | 40 V max.                 |

The Status LED can emit three colours: green, orange and red. The colours indicate the following:

**LED is not lit:** The encoder is either unpowered, mis-wired or has a severe internal failure.

**LED is green:** The encoder is operational. No error conditions are detected. The Error Output is not activated.

**LED is orange:** The internal adjustment of the encoder is out of range. The Error Output is activated. The encoder may work, but most likely with reduced accuracy. The encoder cannot be adjusted on site but must be sent to factory for adjustment.

**LED is red:** The internal output circuitry is overheated and has gone into thermal shutdown. The outputs are disconnected, and the Error Output is activated. The reason may be short-circuiting of outputs or mis-wiring. The outputs will automatically reconnect when the outputs cool down. The result of this will be that the LED will slowly oscillate between red and green as the outputs warm up, cool down, warm up, etc. This condition will not harm the encoder but is an indication that the encoder has not been wired correctly.

## Accessories

